## Board continuity tester senses only dead shorts

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The average continuity tester is of limited usefulness in checking boards with a full complement of integrated circuits. The unit cannot differentiate between the true continuity of two test points and the low resistance (typically 5 to 20 ohms) of internal parts of any IC that may shunt the test points. In contrast, this tester triggers its audio oscillator when it detects a resistance of one ohm or less between its terminals. It draws low power,

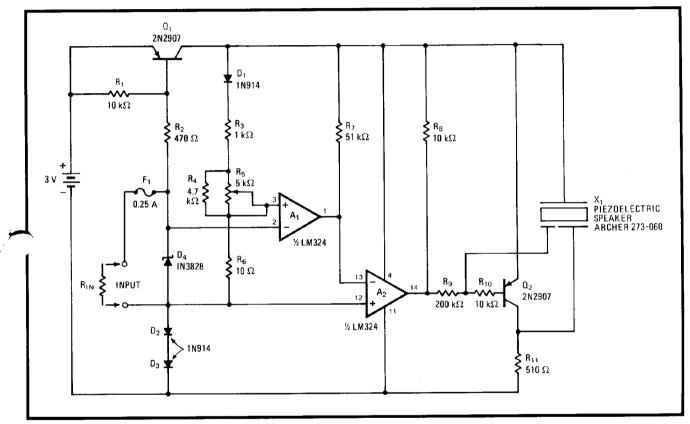
too—typically 100 nanoamperes in the standby mode and 5 milliamperes maximum.

When a resistance of 1 kilohm or less is placed across the tester's input,  $Q_1$  turns on and applies power to the unit. Comparator  $A_1$  and resistance bridge  $R_2$ – $R_6$  then determine if the resistance across the input is 1 ohm or less, taking the 2.5-ohm resistance of fuse  $F_1$  into account. Assuming the probe is not placed across a coil winding or resistor having a resistance of 1 ohm or less, the tester will provide accurate indications.

 $F_1$  and  $D_4$  protect the tester from voltages that may be inadvertently applied.  $D_1$  compensates for the base-to-emitter drop of  $Q_1$ , in order to minimize bridge imbalance caused by variations in battery voltage.

 $A_1$  moves high if  $R_{in} \le 1$  ohm.  $A_2$  provides gain for oscillator  $X_1-Q_2$ , which works at 4 kilohertz.

Transducer X<sub>1</sub> is a modified piezoelectric buzzer, the



**Zeroing in.** Bridge  $R_2$ - $R_8$  and comparator  $A_1$  detect if  $R_{in}$  is 1 ohm or below, thus performing test for true continuity (virtual dead short) between two test points on IC-filled circuit boards. Modified transducer  $X_1$  and transistor  $Q_2$  comprise 4-kHz audio-output indicator.

Electronics/June 21, 1979

145

Archer 273-060: The transducer is removed from its original casing, mounted in the tester, and driven by a transistor,  $Q_2$ , in order to minimize size and power consumption in the oscillator circuit. Alternatively, the unused sections of the LM324 device and a transistor

can be used to drive a small speaker if greater audio output is desired.

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